

EN 12150-2:2004

#### **GLASS IN BUILDING**

### THERMALLY TOUGHENED SODA LIME SILICATE SAFETY GLASS

INTENDED TO BE USED IN BUILDING AND CONSTRUCTION WORKS



## **CORNWALL GLASS MANUFACTURING St AUSTELL**

of

Stennack Road

Holmbush Industrial Estate

St. Austell

Cornwall

PL25 3JQ

HAVE CONFORMED WITH EN 12150-2 ANNEX ZA

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#### SUBMITTING GLASS' FOR INITIAL TYPE TESTING TO EN 12150-1, EN 1288-3 AND EN 12600

TESTING TO:	NOTIFIED TEST HOUSE	PRODUCTS		TEST REPORT No's
	TNO QUALITY SERVICES B.V.	Clear	4 - 19.5mm	TQS-RAP-07-E07.0xxx
EN 12150-1	TNO QUALITY SERVICES B.V.	Hard Coat	4mm	TQS-RAP-07-E07.0xxx
	TNO QUALITY SERVICES B.V.	Soft Coat	4 & 6mm	TQS-RAP-07-E07.0xxx
	TNO QUALITY SERVICES B.V.	Clear	4 -19.5mm	TQS-RAP-07-E07.0xxx
EN 1288-3	TNO QUALITY SERVICES B.V.	Hard Coat	4mm	TQS-RAP-07-E07.0xxx
	TNO QUALITY SERVICES B.V.	Soft Coat	4 & 6mm	TQS-RAP-07-E07.0xxx
	WINTECH ENGINEERING LTD	Clear	4+mm	R1424/06/1158
EN 12600		Obscure	4+mm	
	WINTECH ENGINEERING LTD	Hard Coat	4+mm	R1425/06/1158
	WINTECH ENGINEERING LTD	Soft Coat	4+mm	R1426/06/1158

PRODUCING A TECHNICAL FILE CONTAINING THE TEST REPORTS AND PERFORMANCE INDICATION PAPERS FOR ALL COMPONENTS

gred:	
	Date:
Position:	

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CORNWALL GLASS MANUFACTURING St AUSTELL							
of							
Stenna dr. Road							
	Holmbush Industrial Estate						
	St. Austell						
Cor nwall							
PAZS 31.Q 13							
13 EN 12150-2							
THERMALLY	TOUGHENED SODA	A LIME SILICATE SAF	ETY GLASS				
INTENDED TO BE USED IN BUILDING AND CONSTRUCTION WORKS							
CLEAR GLASS' 4mm to 19m m							
Characteristics							
	4mm	6m m	8 mm	10mm	12 mm	15 mm	19 mm
Resistance to fire	npd						
Reaction to fire	Ai						
External fire performance	npd						
Bullet resistance	npd						
Explosion resistance	npd						
Burglar resistance	npd						
Pendulum bod y impactresistance	1 c 2	1 c 1	1 c 1	1 0 1	1 c 1	1 c 1	1 41
Resistance against sudden temperature changes and	2 00 k	200k	2 00 k	2 00k	2 00 k	2 00 k	200k
tem peraturo differen tials							
Wind, snow permanent and imposed load resistance	4mm	6m m	8 mm	10mm	12 mm	15 mm	19 mm
Direct airbornes ound insulation	29  -2; -3  dB	31  -2; -3   dB	32  -2; -3  d B	33 -2; -3 dB	34   0; -2  dB	34 0; -2  dB	34 0; -2  dB
Thermal properties	5.8W/ m²K	5.7 W/  m <sup>2</sup> K	5.7W/ m <sup>2</sup> K	5.6W/ m²K	5.5 W/ m <sup>2</sup> K	5.8W/ m²K	5.3 W/  m <sup>2</sup> K
RAINTON PLOPERSE:							
light transmission and reflection	0.90/0.08/0.08	0.88/0.08/0.08	0.88/0.08/0.08	0.87/0.08/0.08	0.85/0.08/0.08	0.83/0.08/0.08	0.81/0.07/0.07
lar energy characterists 0.85/0.08/0.08 0.75/0.07/0.07 0.75/0.07/0.07 0.72/0.07/0.07 0.65/0.07/0.08 0.65/0.06/0.06 0.57/0.				0.57/0.06/0.06			



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St. Austell

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EN 12150-2

# THERMALLY TOUGHENED SODA LIME SILICATE SAFETY GLASS INTENDED TO BE USED IN BUILDING AND CONSTRUCTION WORKS

#### 4mm and 6mm Soft Coat

<u>Characteristics</u>				
	4mm	6mm		
Resistance to fire	r	npd		
Reaction to fire		A1		
External fire performance	npd			
Bullet resistance npd				
Explosion resistance	r	npd		
Burglar resistance	r	npd		
Pendulum body impact resistance	1(c)2	1(c)1		
Resistance against sudden temperature changes and	200k	200k		
temperature differentials	200k	200k		
Wind, snow permanent and imposed load resistance	4mm	6mm		
Direct airborne sound insulation	29 (-2; -3) dB	32(-2; -3) dB		
Thermal properties	3.3W/(m <sup>2</sup> K)	3.2W/(m <sup>2</sup> K)		
Radiation properties:				
light transmission and reflection	0.88/0.06/0.05	0.86/0.06/0.04		
solar energy characteristics	0.69/0.15/0.17	0.65/0.13/0.16		

Signed:	
	Date:



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#### EN 12150-2

# THERMALLY TOUGHENED SODA LIME SILICATE SAFETY GLASS

#### INTENDED TO BE USED IN BUILDING AND CONSTRUCTION WORKS

#### 4mm and 6mm Hard Coat

<u>Characteristics</u> 4mm 6mm Resistance to fire npd Reaction to fire Α1 npd External fire performance Bullet resistance npd Explosion resistance npd npd Burglar resistance Pendulum body impact resistance 1(c)2 1(c)2 Resistance against sudden temperature changes and 200k 200k temperature differentials Wind, snow permanent and imposed load resistance 4mm 6mm 29 (-2; -3) dB 31(-2; -3) dB Direct airborne sound insulation Thermal properties 3.7W/(m<sup>2</sup>K)  $3.7W/(m^2K)$ Radiation properties: light transmission and reflection 0.82/0.11/0.12 0.81/0.11/0.11 0.71/0.10/0.11 0.68/0.09/0.11 solar energy characteristics

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EN 12150-2

## THERMALLY TOUGHENED SODA LIME SILICATE SAFETY GLASS

### INTENDED TO BE USED IN BUILDING AND CONSTRUCTION WORKS

#### 4mm and 6mm Obscure (Flemish)

<u>Characteristics</u> 4mm 6mm Resistance to fire npd Reaction to fire Α1 External fire performance npd Bullet resistance npd Explosion resistance npd npd Burglar resistance Pendulum body impact resistance 1(c)2 1(c)2 Resistance against sudden temperature changes and 200k 200k temperature differentials Wind, snow permanent and imposed load resistance 4mm 6mm 29 (-2; -3) dB 31(-2; -3) dB Direct airborne sound insulation Thermal properties 5.8W/(m<sup>2</sup>K) 5.7W/(m<sup>2</sup>K) Radiation properties: light transmission and reflection 0.82/0.8/0.8 0.86/0.08/0.08 0.78/0.07/0.07 0.73/0.07/0.07 solar energy characteristics

Signed:	
	Date:
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